



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D2585
Job Sheet 171494



Part No: D2585

Job Qty: 50 ea

Part Name: Latch Clamp



Part Weight: 0 lbs

Job Created: 2/2/18

Due Date: 2/9/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV B IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		2/8/18	0.00	0.00	Start Up Waterjet		AL 18/02/02
100	Waterjet	50 pcs		2/8/18	0.00	1.27	Waterjet1		AL 18/02/02
120	QC	50 pcs		2/8/18	0.00	0.00	QC8		3-82
130	Brake NC	50 pcs		2/9/18	0.01	1.15	Brake NC 1		3-82
140	QC	50 pcs		2/9/18	0.00	0.00	QC5		SB
150	Packaging	50 pcs		2/9/18	0.00	0.00	Packaging3		CLL
160	QC21-SA	50 Ea		2/9/18	0.00	0.00	QC21		

ST008

Part Op 100 - 1-Cut as per Dwg D2585
Descriptions: 130 - Form as per Dwg D2585

DAS
21
9-82

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.7850 sf (.0157 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	1	64	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Channel	2.590inches ± 0.010	2.600 2.580		
2	Mounting Channel	0.875inches ± 0.010	0.885 0.865		
3	Mounting Channel	0.078inches ± 0.010	0.088 0.068		
4	Mounting Channel	0.191inches + 0.005 - 0.001	0.196 0.190		

DART
AEROSPACE
S038640



Latch Clamp

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PART NO: D2585
Original Serial #: S038640
Revision:
Operation:
Change No:

Start up Operation
02/03/18
Job No: 171494